


Date: Thursday, 26/02/2009 7:27:51 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HARNESS ASSEMBLY
Job Number :	46073		
Estimate Number :	12859		
P.O. Number :		Part Number :	D412702111B
This Issue :	26/02/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	ICA D412-702 P79 R3
First Issue :	/ /	Project Number :	N/A
Previous Run :	45415	Drawing Revision :	3
Written By :		Material :	
Checked & Approved By :		Due Date :	26/02/2009
Comment :	est rev A 07.05.11 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM		

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D35701 Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

BRACKET

batch: 31866

SS 09/02/26 (R2)

2.0 D3579047 Shoulder Harness



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

SHOULDER HARNESS RH

batch: 33102

SS 09/02/26 (R2)

3.0 MS24694S50 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch: M110625

SS 09/02/26 (R2)

4.0 AN960JD10L Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: M109632

SS 09/02/26 (R2)

5.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M109798

SS 09/02/26 (R2)

Date: Thursday, 26/02/2009 7:27:51 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 46073

Part Number: D412702111B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-111B CHG001

Location: _____

PPP Rev: _____

~~PPP 45865~~ PPP 45866

9.0

QC21

FINAL INSPECTION/W/O RELEASE

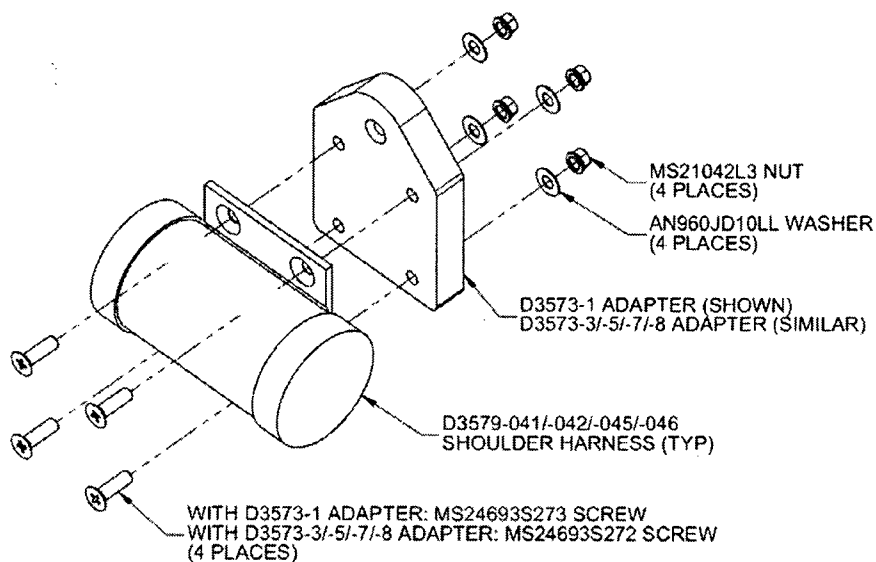


Comment: FINAL INSPECTION/W/O RELEASE

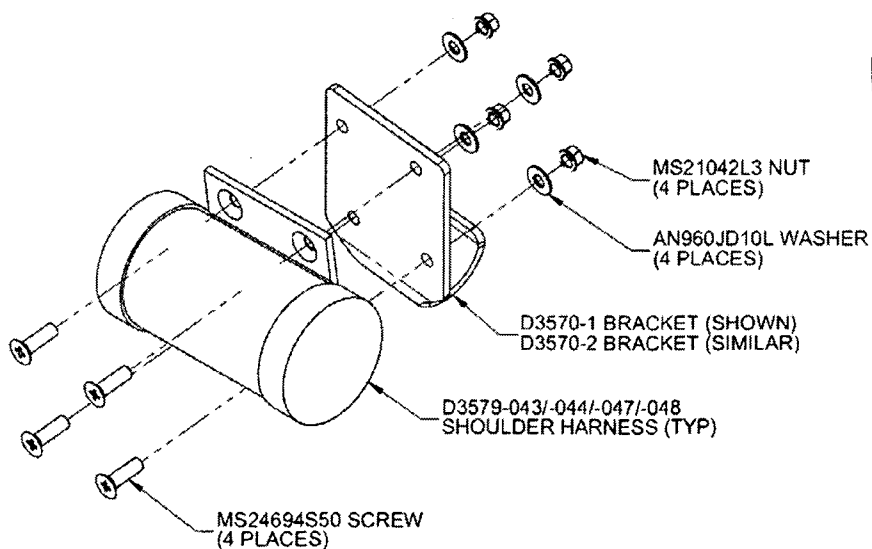
Job Completion



CL09/02/26



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

*w/o
46073*

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